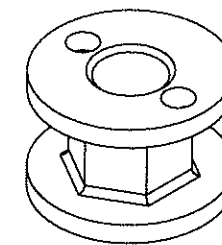
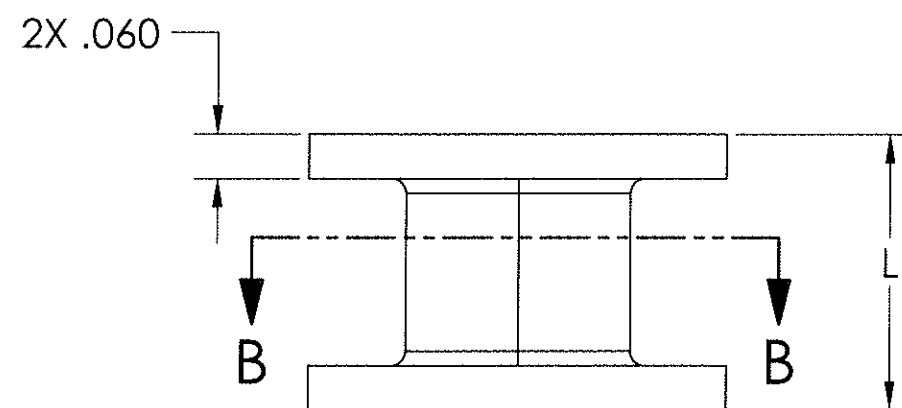
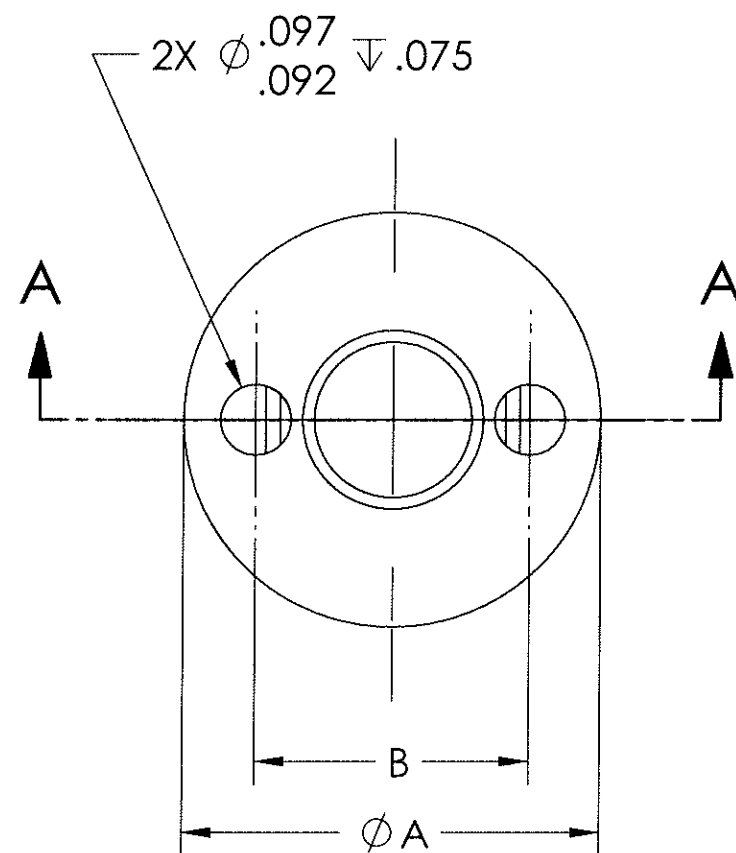
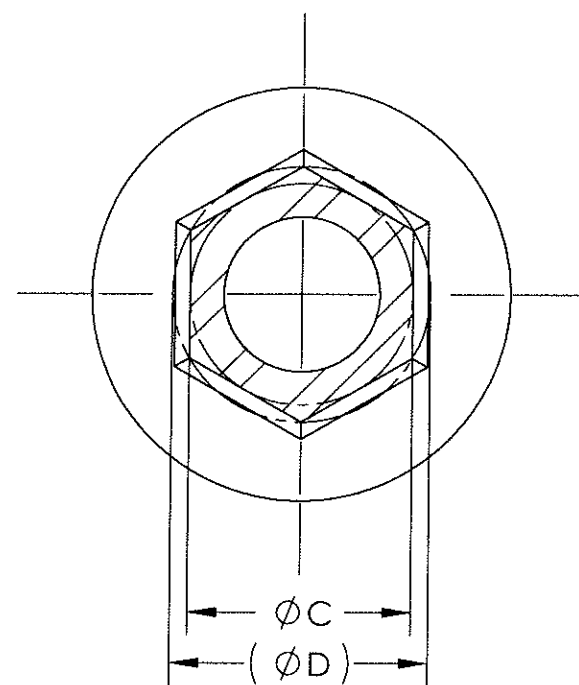
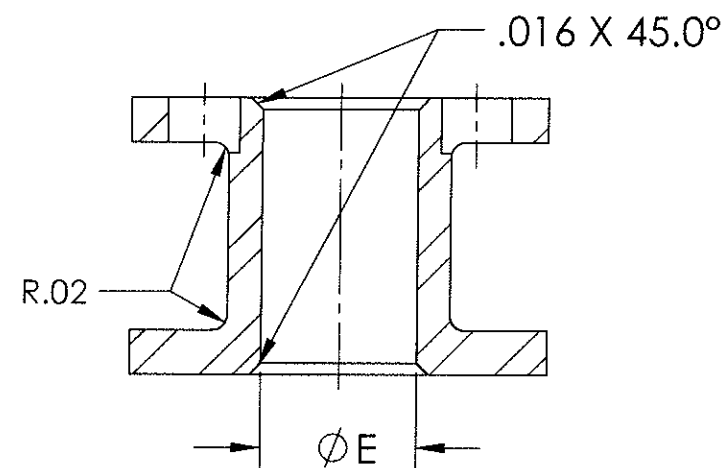


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NOTES:

1. MATERIAL: 303 SERIES STAINLESS STEEL IAW AMS-5640 TYPE 1
2. FINISH: PASSIVATE PER MIL-S-5002 TYPE 6
3. DEBURR AND BREAK ALL SHARP EDGES
4. IDENTIFY IAW MPP-120



647.8510
647.8511 SHOWN
647.8512

PART #	SIZE	ϕA +.000 -.010	B	ϕC	ϕD	ϕE	L
647.8510	3	.560	.367	.30	.35	.210	.283
647.8511	3	.560	.367	.30	.35	.210	.374
647.8512	5	.685	.487	.41	.48	.322	.283

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	LAST PROTOTYPE REVISION: PR2		N/C
N/C	INITIAL RELEASE	01/13/10	P. BRAVO

NEXT ASSY (S)	ORIGINAL DATE (MO-DA-YR) 01/13/10	APICAL INDUSTRIES 2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300	
	DRAWN BY J.JACKSON CHECKER D.BARKER		
	DRAWING APPROVAL P. BRAVO 01/13/10	INSERT	
	CONTRACT No.		
	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS $\pm .01$ 3 PLACE DECIMALS $\pm .005$ ANGLES $\pm .5^\circ$	SIZE B	CAGE CODE 07M26
		DWG. NO. 647.8500	REV. N/C
		SCALE NONE	SHEET 1 OF 1